

# VALE TRADE WINDOWS & DOORS

PVC-U Door Collection



**VALE TRADE**  
— **Windows & Doors** —  
TRADE & DOMESTIC SUPPLIERS

Vale Trade Windows & Doors is a division of Conservatory Warmer Roof Ltd

# VALE TRADE WINDOWS & DOORS

Manufactured to the highest standards, our PVC-U Door Panel Collection offers an extensive choice of styles, colours and glazing options, helping homeowners create an entrance door that perfectly complements their property while delivering lasting performance and security.



**Amalfi Four Sandblasted**  
Colour Anthracite Grey  
Frame Anthracite Grey

SCAN THIS QR CODE FOR FURTHER INFORMATION



## CHOOSE YOUR DOOR STYLE



04  
HANDMADE IN BRITAIN



05  
WHY CHOOSE A PVC-U DOOR?



06  
CHOOSE YOUR DOOR PANEL STYLE

## CHOOSE YOUR GLASS



08  
HARMONY GLASS COLLECTION



10  
MODERN TRIM COLLECTION



12  
CLASSIC GLASS COLLECTION



18  
HERITAGE GLASS COLLECTION



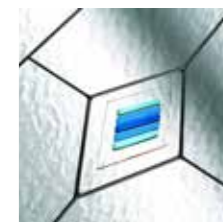
24  
BEVEL GLASS COLLECTION



26  
PLATINUM GLASS COLLECTION



28  
CRYSTAL GLASS COLLECTION

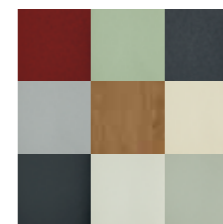


29  
FUSED JEWELS COLLECTION

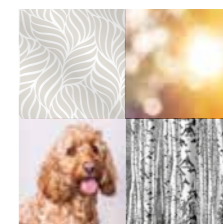
## CHOOSE YOUR OPTIONS



30  
SIDE PANELS, CONSERVATORY PANELS, HALF & QUARTER PANELS



32  
COLOURS



33  
MAKE IT PERSONAL



33  
ACCESSORIES



34  
KEEP YOUR DOOR LOOKING GREAT FOR LONGER

# HANDMADE IN BRITAIN

Proud to represent British manufacturers, we've been making quality door panels for over 25 years.

Operating from our purpose built facility in Yorkshire and serving a national network of over 1800 customers, we have grown to become one of the UK's leading manufacturers. Through our acquired knowledge and expertise we have built a respected reputation for delivering excellence in the products and service we provide.



## MADE BY CRAFTSPEOPLE

Whilst we utilise the latest in machinery and technology, we also rely on the knowledge and expertise of our highly trained people to carefully craft your door. This includes creating the beautiful glass patterns, many of which are done by hand.

# WHY CHOOSE A PVC-U DOOR?

Our high quality door panels are manufactured using advanced technology, which forms and bonds two PVC-U skins to a variety of materials and reinforcing options, to ensure the integrity of the panel in all elements.



### Affordable

Utilising Vacuum Forming technology, each PVC-U door panel is manufactured to exacting standards and hand finished to suit your style and budget.



### Highly Customisable

Providing a vast number of styles, glass designs and colours to choose from, we promise that no matter the age, style or aesthetic of your home, we can find the perfect PVC-U door for you.



### Durable

PVC-U is one of the most versatile options available. PVC-U is impervious to water, is colour stable and is resistant to everyday knocks and scratches.



### Low Maintenance

PVC-U doors require little to no maintenance, just an occasional wipe down with warm, soapy water and a lint-free cloth will keep your door looking great for years to come. For further details see page 34.



### Thermally Efficient

Protected by Heat Reflective Technology, our PVC-U door panels have a heat reflective skin which, when combined with an extra high density core, provides excellent insulation. This means your door does more than just look great; it also helps block noise and heat from entering or escaping your home.



### Environmentally Friendly

We're committed to minimising our environmental impact, which is why our PVC-U door panels feature a core material that is both CFC (chlorofluorocarbons) and HCFC (hydrochlorofluorocarbons) free, with none of these ozone depleting components being emitted during the manufacturing process or in situ.

Our panels are recyclable, and we prioritise waste reduction. Any unavoidable waste is disposed of responsibly to minimise environmental impact.



Our accredited Securicore™ reinforcement option enhances security by meeting stringent industry standards. This premium upgrade strengthens the door panel, offering added protection without compromising on style or thermal efficiency.



# CHOOSE YOUR DOOR PANEL STYLE

Begin your journey to find your perfect door with our comprehensive range of PVC-U door styles.

Designed to harmonise with both traditional and modern homes, our doors come in a broad spectrum of styles. Each style is available in a variety of colours and authentic woodgrain finishes, allowing you to find the perfect match for the character of your home.

The customisation extends further with an array of glazing options and elegant hardware, enabling you to add a personal touch to your door. Whether your preference is timeless elegance or a sleek, contemporary look, our doors not only enhance your home's aesthetic but also offer lasting durability.



Alnwick One  
(also available inverted)



Althorpe One Inverted



Amalfi Four



Balmoral One  
(Small Aperture)



Balmoral One Classic  
(Large Aperture)



Blenheim One



Cambridge One  
Bow Fronted



Canterbury One



Capri One



Chatsworth One



Clarence Two Inverted



Como One



Hamburg One



Kensington Two  
(also available inverted)



Madrid Two



Malaga Five



Modern 5013



Modern 5034



Modern 5051



Modern 5082



Modern 5101



Modern 5123



Modern 5131



Monaco One



Oxford One



Portofino Three



Provence Six



Reims One



Richmond One



Rockingham One



Rome One



Sandringham One



Sandringham Three



Seville One



Sorrento Three



Windsor Solid



Windsor Two  
(also available inverted)



Windsor Four  
(also available inverted)



Hanover Half Panel  
(See pages 30 & 31 for more options)

The majority of door styles featured are available as a solid option, please ask for details.

# HARMONY GLASS COLLECTION

The exclusive Harmony Collection provides contemporary, etched effect geometric designs which cleverly feature on both sides of the double-glazed unit to create a 3D effect which is both elegant and striking.



**Monaco One  
Harmony Verona**  
Colour Anthracite Grey  
Frame Anthracite Grey



**Monaco One  
Harmony Verona**  
Colour White  
Frame White



**Kensington Two  
Harmony Verona**  
Colour Anthracite Grey  
Frame Anthracite Grey



**Kensington Two  
Harmony Onyx**  
Colour Chartwell Green  
Frame White / Chartwell Green



**Capri One  
Harmony Verona**  
Colour Agate Grey  
Frame White / Agate Grey



**Madrid Two  
Harmony Verona**  
Colour Silver Grey  
Frame Silver Grey



**Rome One  
Harmony Pyramid**  
Colour Black Brown  
Frame Black Brown



**Rome One  
Harmony Hive**  
Colour White  
Frame White

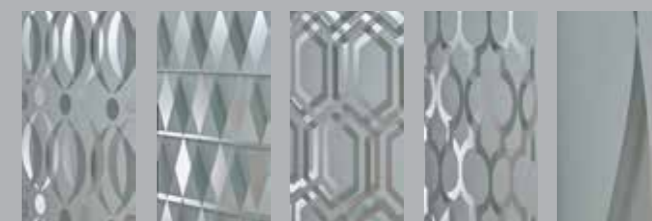


**Como One  
Harmony Selena**  
Colour White  
Frame White

Harmony Selena   Harmony Pyramid   Harmony Hive   Harmony Onyx   Harmony Verona



Face on view



Angled view showing 3D effect



**Monaco One  
Harmony Verona**  
Colour Anthracite Grey  
Frame Anthracite Grey

SCAN THIS QR CODE WITH YOUR PHONE'S CAMERA TO SEE THE 3D EFFECT OF THE HARMONY GLASSES.



# MODERN TRIM COLLECTION

If you're looking for a contemporary style that makes a real statement, the Modern Trim Collection, featuring high grade, stainless-steel trims, is the perfect choice for your home.



**Modern 5051**  
Colour White  
Frame White



**Modern 5013**  
Colour Chartwell Green  
Frame Chartwell Green



**Modern 5101**  
Colour White  
Frame White



**Modern 5101  
Harmony Verona**  
Colour Anthracite Grey  
Frame Anthracite Grey

**MODERN 5101 HARMONY COLLECTION**

The exclusive Harmony Collection provides contemporary, etched effect geometric designs which cleverly feature on both sides of the double-glazed unit to create a 3D effect which is both elegant and striking.

**Please Note:**  
Only available in Modern 5101 / 5082  
(See full range on page 9)



**Modern 5034**  
Colour Black Brown  
Frame Black Brown



**Modern 5082**  
Colour White  
Frame White



**Modern 5131**  
Colour White  
Frame White



**Modern 5123**  
Colour White  
Frame White



# CLASSIC GLASS COLLECTION

The Classic Collection features timeless styles available in Clear, Diamond Lead and Georgian Bar glass designs, all enhanced with decorative patterned or clear backing glass options.



**Canterbury One Arched Georgian Bar**  
 Colour White  
 Frame White



**Sandringham One Georgian Bar**  
 Colour White  
 Frame White



**Sandringham Three Patterned**  
 Colour Blue  
 Frame White / Blue



**Canterbury One Arched Georgian Bar**  
 Colour White  
 Frame White



**Kensington Two Inverted Patterned**  
 Colour Chartwell Green  
 Frame White



**Kensington Two Diamond Lead**  
 Colour White  
 Frame White



**Rockingham One Patterned**  
 Colour White  
 Frame White



**Madrid Two Patterned**  
 Colour White  
 Frame White



**Balmoral One Patterned**  
 Colour Red  
 Frame Red



**Balmoral One Classic Patterned**  
 Colour White  
 Frame White



**Windsor Two Patterned with Windsor One Patterned Side Panel**  
 Colour Black Brown  
 Frame Black Brown

Most doors featured are available as:



Solid

Plain Glazed



Diamond Lead

Georgian Bar

**CLASSIC GLASS  
COLLECTION**



**Seville One  
Patterned**  
Colour White  
Frame White



**Windsor Four  
Patterned**  
Colour White  
Frame White



**Richmond One  
Patterned**  
Colour White  
Frame White



**Althorpe One Inverted  
Patterned**  
Colour White  
Frame White



**Cambridge One  
Georgian Bow Fronted**  
Colour White  
Frame White



**Alnwick One  
Patterned**  
Colour Red  
Frame White / Red



**Chatsworth One  
Patterned**  
Colour White  
Frame White



**Hamburg One  
Patterned**  
Colour White  
Frame White



**Oxford One  
Patterned**  
Colour Black Brown  
Frame Black Brown



**Blenheim One  
Patterned**  
Colour White  
Frame White



**Seville One  
Patterned**  
Colour White  
Frame White



**Malaga Five  
Patterned**  
Colour Anthracite Grey  
Frame Anthracite Grey



**Rome One  
Patterned**  
Colour Chartwell Green  
Frame Chartwell Green

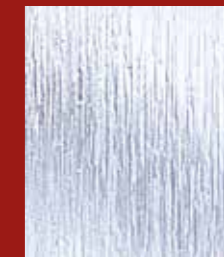


**Monaco One  
Patterned**  
Colour White  
Frame White

**BACKING  
GLASS  
OPTIONS**



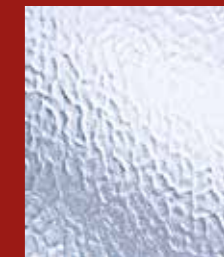
Autumn



Cotswold



Stippolyte



Minster

Other backing glass options are available but may incur a surcharge, please ask for details.

CLASSIC GLASS  
COLLECTION



**Amalfi Four  
Patterned**  
Colour Anthracite Grey  
Frame Anthracite Grey



**Capri One  
Patterned**  
Colour Agate Grey  
Frame White / Agate Grey



**Amalfi Four  
Patterned**  
Colour White  
Frame White



**Portofino Three  
Patterned**  
Colour Anthracite Grey  
Frame Anthracite Grey



**Como One  
Patterned**  
Colour Chartwell Green  
Frame White / Chartwell Green



**Como One  
Patterned**  
Colour White  
Frame White



**Sorrento Three  
Patterned**  
Colour Anthracite Grey  
Frame Anthracite Grey



**Provence Six  
Patterned**  
Colour Blue  
Frame White / Blue



**Capri One  
Patterned**  
Colour White  
Frame White



**Clarence Two Inverted  
Patterned**  
Colour Red  
Frame White / Red



**Clarence Two Inverted  
Patterned**  
Colour White  
Frame White

# HERITAGE COLLECTION

The Heritage Collection offers a selection of colourful film, lead, resin and sandblasted opaque designs with a modern twist: they have been cleverly produced via specialist colour film or with a computer generated resin application.



**Monaco One Alpine**  
 Colour White  
 Frame White



**Windsor Four Eminence**  
 Colour Slate Grey  
 Frame Slate Grey



**Kensington Two Eminence**  
 Colour Chartwell Green  
 Frame Chartwell Green



**Sandringham Three Alpine**  
 Colour Duck Egg Blue  
 Frame White



**Portofino Three Alpine**  
 Colour Anthracite Grey  
 Frame Anthracite Grey



**Amalfi Four Eminence**  
 Colour Anthracite Grey  
 Frame Anthracite Grey



**Como One Eminence**  
 Colour White  
 Frame White



**Capri One Deco**  
 Colour Agate Grey  
 Frame White / Agate Grey



**Sorrento Three Alpine**  
 Colour Anthracite Grey  
 Frame Anthracite Grey



**Amalfi Four Alpine**  
 Colour Anthracite Grey  
 Frame Anthracite Grey

HERITAGE GLASS COLLECTION



**Clarence Two Inverted Deco**  
Colour Agate Grey  
Frame White / Agate Grey



**Rome One Deco**  
Colour White  
Frame White



**Clarence Two Inverted Deco**  
Colour Agate Grey  
Frame White / Agate Grey



**Monaco One Rave**  
Colour Anthracite Grey  
Frame Anthracite Grey



**Clarence Two Inverted Alpine**  
Colour Chartwell Green  
Frame White / Chartwell Green



**Capri One Alpine**  
Colour White  
Frame White



**Kensington Two Sandblasted Edwardian Border**  
Colour White  
Frame White



**Rome One Sandblasted Diamond**  
Colour Anthracite Grey  
Frame White / Anthracite Grey



**Balmoral One Sandblasted Miniature Stars**  
Colour White  
Frame White



**Canterbury One Sandblasted Border**  
Colour White  
Frame White

Centre of the glazed unit is clear - we recommend using obscure backing glass.



Sandblasted Border Detail



**Kensington Two Sandblasted Diamond Flowers**  
Colour White  
Frame White



Sandblasted Diamond Flowers Detail

HERITAGE GLASS COLLECTION



**Blenheim One Resin Tay**  
 Colour White  
 Frame White



**Kensington Two Resin Spey**  
 Colour White  
 Frame White



**Kensington Two Resin Gerbera**  
 Colour Black Brown  
 Frame Black Brown



**Blenheim One Resin Tay**  
 Colour White  
 Frame White



**Richmond One Resin Tweed**  
 Colour White  
 Frame White



**Oxford One Resin Forth**  
 Colour White  
 Frame White



**Balmoral One Red Champion**  
 Colour White  
 Frame White



**Balmoral One Classic Climbing Rose**  
 Colour White  
 Frame White



**Richmond One Climbing Rose**  
 Colour White  
 Frame White



**Kensington Two Climbing Rose**  
 Colour White  
 Frame White



**Sandringham One Climbing Rose**  
 Colour White  
 Frame White

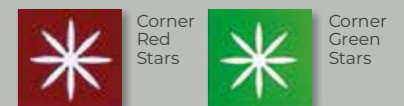


**Sandringham One House Number**  
 Colour Red  
 Frame White / Red



**Seville One Corner Blue Stars**  
 Colour White  
 Frame White

Alternative Corner Star Colours



# BEVEL GLASS COLLECTION

The Bevel Collection features specially seamed and carefully cut bevels that are uniquely handcrafted onto clear and opaque glass. These panels provide privacy whilst maximising the natural light in your home.



**Kensington Two Astral Diamonds**  
Colour White  
Frame White



**Chatsworth One Bullion**  
Colour Chartwell Green  
Frame Chartwell Green



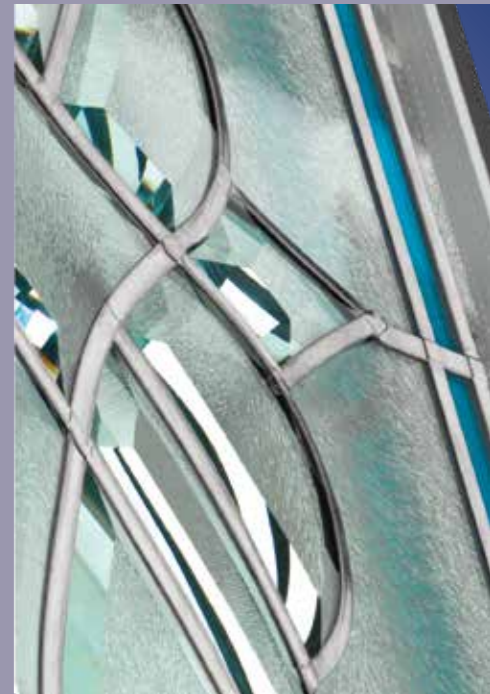
**Balmoral One Astral Diamond Bevel**  
Colour White  
Frame White



**Rockingham One Ceramic Diamond Star**  
Colour White  
Frame White



**Clarence Two Inverted Astral Diamonds**  
Colour Chartwell Green  
Frame White / Chartwell Green



**Diamond Cluster Glass Detail**



**Clarence Two Inverted Astral Diamonds**  
Colour Chartwell Green  
Frame White



**Balmoral One Ceramic Diamond Trio**  
Colour White  
Frame White



**Balmoral One Classic Astral Fleur de Lys**  
Colour White  
Frame White



**Madrid Two Astral Pisces**  
Colour White  
Frame White



**Rockingham One Astral Virgo**  
Colour White  
Frame White



**Balmoral One Classic Astral Opal**  
Colour Blue  
Frame White / Blue



**Reims One Diamond Cluster**  
Colour White  
Frame White

# PLATINUM GLASS COLLECTION

The Platinum Collection provides luxurious and exclusive designs that showcase obscure glass, nestled between finely patterned backgrounds and soldered joint leadwork. These are then encased between two sheets of crystal clear glass for a unique, smooth to the touch, finish.



**Portofino Three Platinum Tate**  
 Colour Agate Grey  
 Frame White / Agate Grey



**Capri One Platinum Tate**  
 Colour White  
 Frame White



**Portofino Three Platinum Prairie Zinc**  
 Colour Anthracite Grey  
 Frame Anthracite Grey



**Sorrento Three Platinum Tate**  
 Colour White  
 Frame White



**Capri One Platinum Prairie Zinc**  
 Colour Agate Grey  
 Frame White / Agate Grey



**Como One Platinum Trio Diamond**  
 Colour White  
 Frame White



**Rockingham One Platinum Fantasy**  
 Colour White  
 Frame White



**Balmoral One Classic Platinum Cluster**  
 Colour Black Brown  
 Frame Black Brown



**Rockingham One Platinum Fantasy**  
 Colour White  
 Frame White



**Kensington Two Platinum Legacy**  
 Colour White  
 Frame White



**Portofino Three Platinum Tate**  
 Colour Agate Grey  
 Frame White / Agate Grey

Please Note: Platinum designs are made using single pieces of glass which may contain minor imperfections, these contribute to the unique nature of the design. With this glass collection no backing glass option is required.

# CRYSTAL GLASS COLLECTION

The Crystal Collection stylishly combines clear and coloured crystal designs with deep cut, clear resin bevels, set against a backdrop of intricate backing textures some with a splash of dynamic colour.



**Rockingham One Crystal Aurora Blue**  
Colour White  
Frame White



**Balmoral One Classic Crystal Vega Clear**  
Colour White  
Frame White



**Balmoral One Classic Crystal Vega Blue**



**Balmoral One Classic Crystal Vega Green**

Also available:



**Rockingham One Crystal Aurora Clear**  
Colour White  
Frame White



**Rockingham One Crystal Aurora Blue**

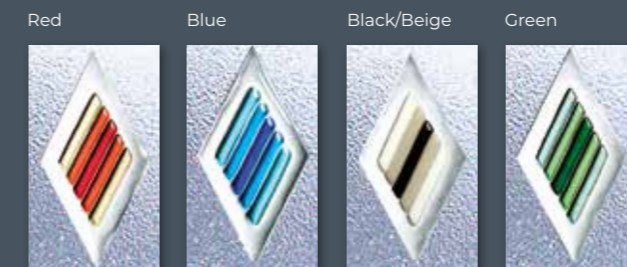
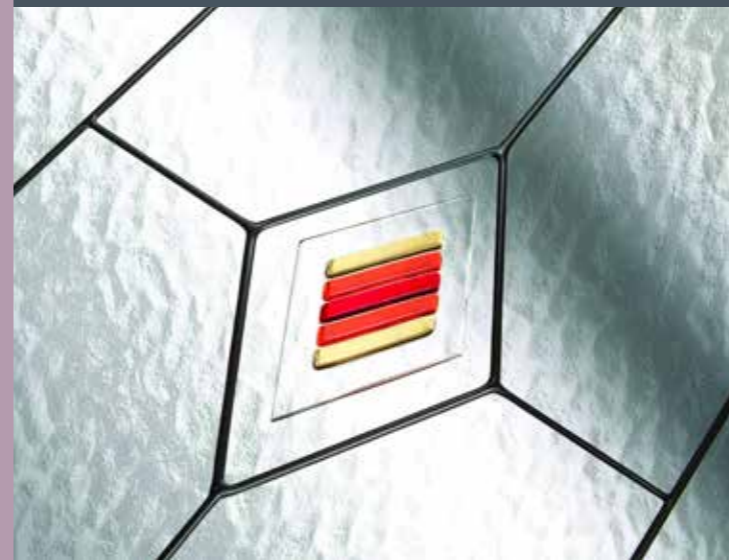


**Rockingham One Crystal Aurora Green**

Please Note: With this glass collection no backing glass option is required.

# FUSED JEWELS COLLECTION

The Fused Jewels Collection features door panels glazed with an imaginative fusion of handmade bevelled glass diamonds and shapes, which will sparkle and refract light and colour into your home.



**Balmoral One Classic Fused Jewel Red**  
Colour Red  
Frame White / Red



**Kensington Two Fused Jewels Blue**  
Colour White  
Frame White



**Rockingham One Fused Jewel Black/Beige**  
Colour Black Brown  
Frame Black Brown



**Madrid Two Fused Jewels Green**  
Colour White  
Frame White

Please Note: The fused jewel is smooth and takes the texture from the selected backing glass.

# SIDE PANELS

Side panels are available to match various door panel styles. Please ask your installer for details.



**Windsor Two Patterned with Windsor One Patterned Side Panel**

(Windsor Four with Windsor Two Side Panel also available)



**Kensington One Patterned Side Panel**



**Balmoral One Classic Patterned Side Panel**



**Canterbury One Diamond Lead Side Panel**



**Madrid One Patterned Side Panel**



**Sandringham One Patterned Side Panel**  
(Sandringham Two Side Panel also available)

# CONSERVATORY PANELS, HALF PANELS & QUARTER PANELS

To enhance the entrance to your home, we offer an array of matching panels in a range of colours to complement your choice of door.

## Half Panels



**Hanover Half**

**Manor Half**



**Westminster Half**

**Buckingham Half**

**Abbey Half**

**Manor Half Inverted**

## Conservatory Panels



**Decklap**

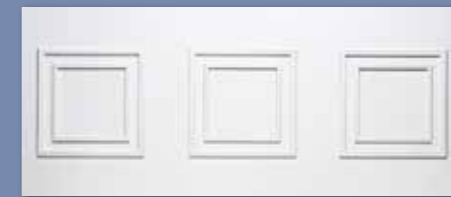
**Shiplap**  
(Euro size available)



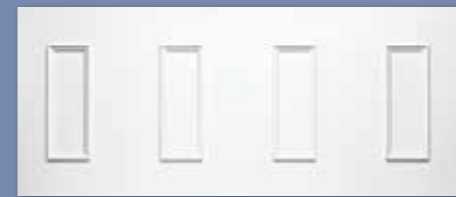
**Herringbone**



**Manor Triple**



**Hanover Triple**



**Manor**



**Cathedral**



**Winchester**



**Elizabethan**

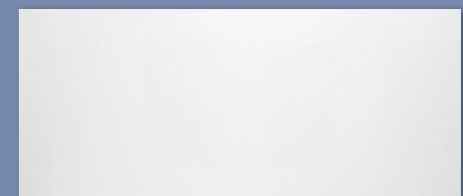
## Quarter Panels



**Winchester**



**Manor**



**Various flat panel sizes available including 3000mm x 1500mm**

**Please Note:** Woodgrain and Colourgrain options have a grain that, in this orientation, runs horizontally not vertically (Except Decklap and Shiplap).

# MAKE IT PERSONAL



Our PVC-U doors are available in a range of Colourgrain and Woodgrain options. From modern Chartwell Green and Anthracite Grey to the ever popular Oak and Rosewood, we can help you find the perfect colour to suit your home.

|  |                                |                                |  |  |
|--|--------------------------------|--------------------------------|--|--|
| <b>Oak</b>                                 | <b>Irish Oak</b>               | <b>Turner Oak*</b>             | <b>Brilliant White Ash</b><br>RAL 9003 | <b>White 9152</b><br>RAL 9152              |
| <b>White</b><br>RAL 9010                   | <b>Cream</b><br>RAL 9001       | <b>Red</b><br>RAL 3011         | <b>Blue</b><br>RAL 5011                | <b>Duck Egg Blue</b>                       |
| <b>Green</b><br>RAL 6009                   | <b>Chartwell Green</b>         | <b>Silver Grey</b><br>RAL 7001 | <b>Slate Grey</b><br>RAL 7015          | <b>Anthracite Grey Grained</b><br>RAL 7016 |
| <b>Anthracite Grey Smooth*</b><br>RAL 7016 | <b>Pebble Grey</b><br>RAL 7032 | <b>Agate Grey</b><br>RAL 7038  | <b>Black Brown</b><br>RAL 8022         | <b>Midnight Black Smooth*</b><br>RAL 9005  |

\*Turner Oak, Midnight Black Smooth RAL 9005 and Anthracite Grey Smooth RAL 7016 are only available in the Modern Collection and Flat Panels.



To beautifully complement and personalise your chosen door, we offer a selection of quality door furniture, including door knockers and letterplates, in a variety of colours.



If you have a totally bespoke design in mind or you would like to personalise your door with your favourite photograph, we can take practically any image\* and reproduce it straight onto glass using Direct Digital Glass printing (DDG). Ask for more details!

\*Copyright restrictions apply



# DOOR MAINTENANCE



## KEEP YOUR DOOR LOOKING GREAT FOR LONGER

Your new PVC-U door is extremely low maintenance and is very easy to clean. How often will depend on where you live. For instance, a coastal or industrialised location, or near a busy road, may mean cleaning is required a little more often.



We recommend the following to help you get the very best from your PVC-U door:

### CLEANING YOUR DOOR

- Wash the door and door frame with warm soapy water and a soft, lint-free cloth to remove grime and atmospheric deposits.
- Never use a pressure washer or steam cleaner.
- Stubborn marks on the door frame may need to be tackled with a specialised PVC cleaner but please ensure you read the cleaning guidelines carefully to ensure suitability.
- Under no circumstances should you use any solvent-based or abrasive cleaners and avoid the use of any adhesives or tack for temporary fixing i.e. For seasonal or other decorations.

### MAINTAINING YOUR DOOR

- Once every six months or so, apply a little light engineering oil (such as 3 in 1 oil) on all moving parts of the lock, cylinder and hinges.
- We also recommend that you help protect your door from possible natural thermal distortion by engaging the locking points by simply pulling up the handle each time you shut the door.

With a little care and attention, your PVC-U door should continue to look great for years to come!



# VALE TRADE

## Windows & Doors

TRADE & DOMESTIC SUPPLIERS

Vale Trade Windows & Doors is a division of Conservatory Warmer Roof Ltd



[www.valetrade.co.uk](http://www.valetrade.co.uk)



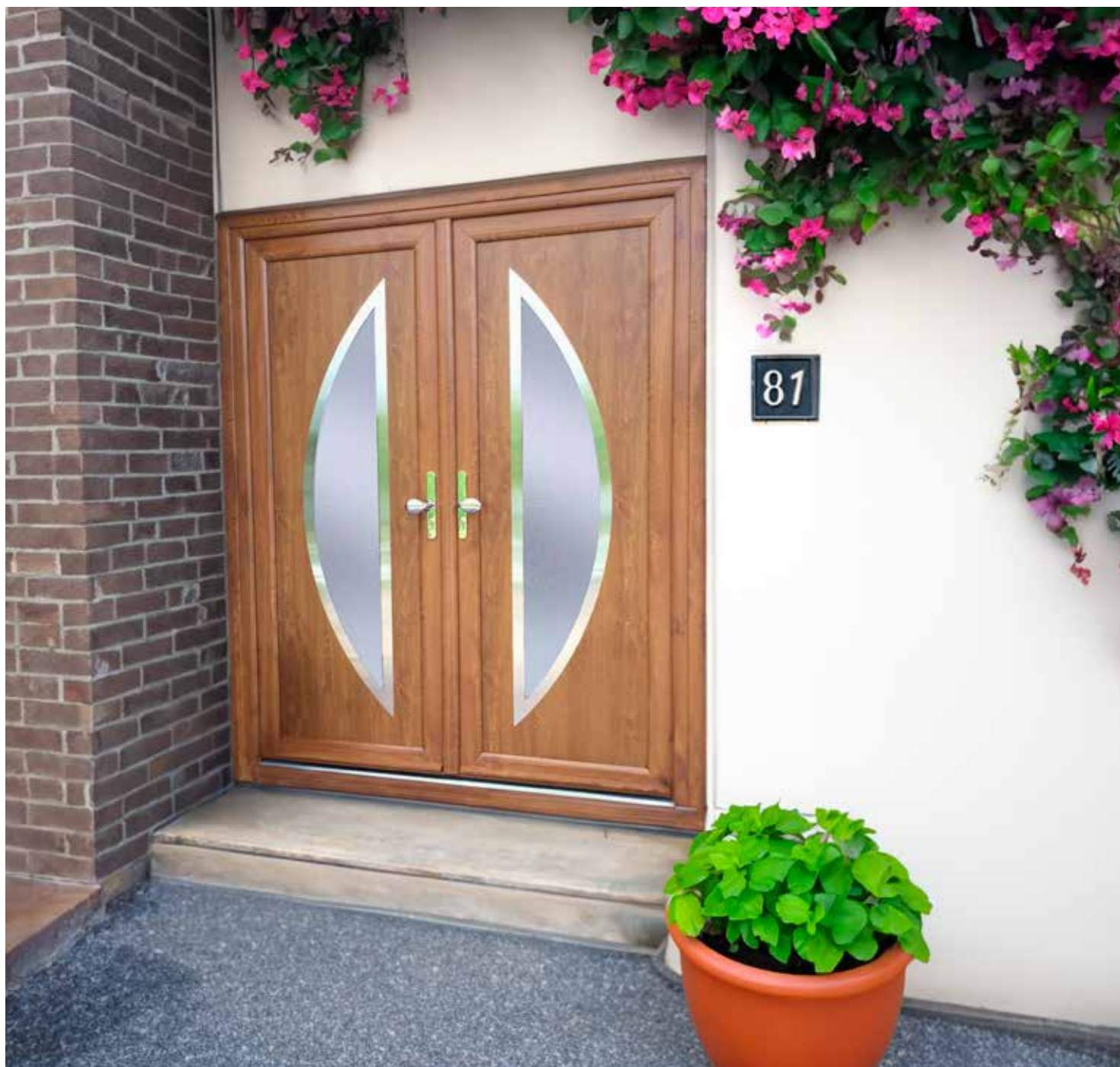
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